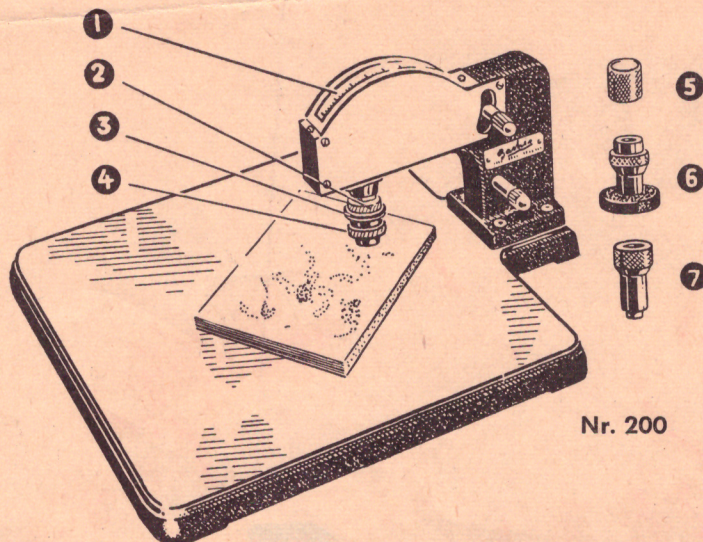


Instruction Sheet

for *Bacher* Block Gauges Nr. 200 and 201

Carefully remove packing material !

Enclosed : 1 extension measuring gauge, 1 round testing block



Nr. 200

Adjusting type height

Handle from in front in order to direct sight to the scale (1). Press down the operating handle together with the firm counter handle, then the testing block is placed under. Loosen the counter nut (3), turn the measuring gauge (4) until the hand of the scale will show 0 on the scale (1). Tighten counter nut (3) in order to avoid false measures. Graduation of the scale from one point to another: .001".

Adjusting stereo and etched plates

See adjusting type height, however the measuring gauge (4) has to be exchanged against the extension measuring gauge (7). Testing blocks can be ordered under Ref. Nr. 207/208

Adjusting the spring-pressure

By turning the collar of the sleeve (2) the wanted pressure tension can be adjusted from 11 to 33 lbs.

Measuring adjusting sheets

Apply paper or cardboard to testing block (5) and read the thickness on the scale.

Measuring rubber blocks

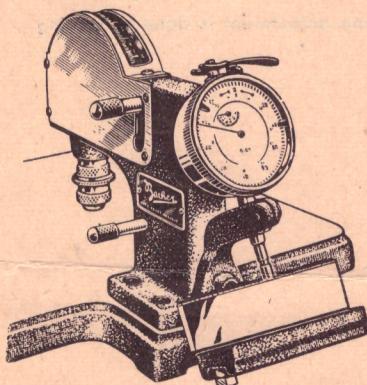
When measuring rubber blocks you have to exchange the measuring gauge (4) against the special sensitive measuring gauge (6). The latter can be ordered as special accessory. Reduce pression to 11 lbs.

Attention

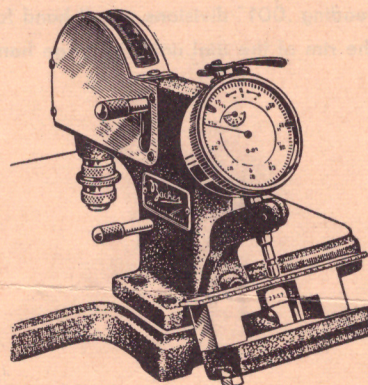
The apparatus does not need any attention. Just rub some oil without acid into the surface of the measuring table in order to avoid rust.

Guarantee

One year guarantee for each apparatus.



Nr. 201

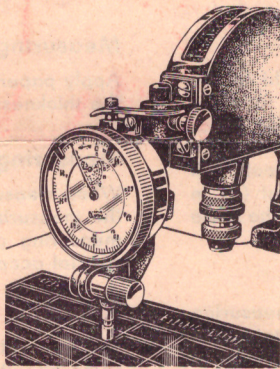


Measuring depth of page

The stop, which is capable of being turned, serves as a testing block (type height). Precisely adjust the clock by turning the compass of the scale. Then apply the lines to be measured and check them. Big hand means .001" from one point to another, small hand $\frac{1}{16}$ ".

Measuring line body

Adjust the stop to the middle of the measuring gauge and effect precision adjusting of the clock by turning the compass of the scale to the position 0. Apply the lines and check. Big hand means .001" from one point to another, small hand $\frac{1}{16}$ ".



Nr. 201 a

The attachment for measuring rubber clichés can be mounted to the block gauges type 200 or 201. The instrument can be set to the wanted height by adjusting the holding device for the measuring clock at the rear of the instrument by means of testing blocks. Long hand for reading .001" divisions, small hand for counting revolutions. Fine adjustment is done by turning the rim of the dial until the large hand will point to zero.